Innovative packaging solutions often depend on a few unique components

- Ideal Markets: Personal Care, Liquor, Healthcare, Food, Automotive
- Resins: HDPE, MDPE, LDPE, PP, PC, PET
- Plant Locations: Flora, IL | Lachine, QUE | Monroe, GA | Penn Yan, NY | Scarborough, ONT | Triadelphia, WV

### IBM Features

<table>
<thead>
<tr>
<th>Feature</th>
<th>Benefits</th>
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<tbody>
<tr>
<td>Typical bottle size</td>
<td>1 ml up to 2 L</td>
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| Blow molds range from 8-20 cavities | - High cavitation capability with smaller bottle sizes  
- High speed production (up to 8,000 containers / hour)  
- Lower price for high volume, smaller size items |
| Meet exacting standards of consistent weight, volume and tolerance | - Excellent gram weight control with bottle weight variation of <1%  
- Superior finish dimensional control  
- Uniform wall thickness |
| Ability to produce undercuts in finish | Ideal for wide range of products in healthcare, personal care, food, liquor, and household/chemical markets |
| I.D. to accommodate snap-in plugs, fitments, dispensing spouts and orifice reducers | - Exact neck dimensions  
- Consistent closure and decoration orientation  
- Continual quality monitoring of bottles during production  
- Allows for deep or unusual bottom push-up geometry  
- Helps in bottle decoration  
- No scrap is generated from molding the parts |

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For more information on Silgan Plastics’ Injection Blow Molding capabilities, our other technologies or our custom, mold available and stock bottles, jars and closures Silgan products, please contact your Silgan Plastics account manager or visit SilganPlastics.com.