

SIPA SFL 6-4

General Information

Locations: Hazelwood, Monroe

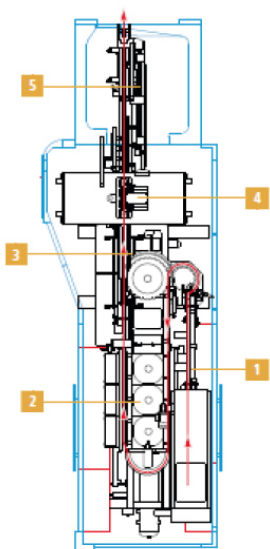
Technology: ISBM- 2-Step

Resins: PET

Sizes: 1oz - 8L



Plant	Number of Machines	Cavitation	Min. Run
Hazelwood	1	4	150K
Monroe	1	4	150K



- 1 Preform Feed
- 2 Preform Heating
- 3 Preform Transfer
- 4 Stretching and Blowing
- 5 Bottle Ejection



SIPA SFL Features

Designed for maximum flexibility

Low mold costs

Flexible downstream

Accurate neck orientation

Vision System Inspection and Date Coding

SIPA SFL Benefits

- Capable of blowing a wide range of bottle styles and sizes (up to 8L)
- Can run bottles with specialized neck finishes ranging from 28mm up to 48mm without support rings
- Wide-mouth Capable
- High Cavitation - suitable high volume franchises
- Quick changeovers – normally 2-4 hours

Blow molds = \$30,000 per set

Bottles can be hand packed in cartons or reshippers

Can hold neck orientation to +/- 5° allow for consistent closure and decoration orientation

Continual quality monitoring of bottles and wall thickness during production along with inline date coding

Ideal Targets for Existing Preforms

	Size	Neck finish	Size	Neck Finish
Salad Dressing / Sauce	27.7 g	33-490	42.7 g	38-490
	35.9 g	33-490	49.0 g	38-490
	36.0 g	38-490	52.5 g	38-490
General Purpose	22.0 g	38-400	54.0 g	33-400
	27.7 g	33-400	72.5 g	38-400
	30.0 g	33-400	74.0 g	33-400
	35.9 g	33-400	83.0 g	33-400
	36.0 g	38-400	92.5 g	48-400
	47.0 g	33-400	129.0 g	48-400
	50.0 g	28-400		

For more information on SIPA capabilities or other Silgan products, please contact your Silgan Plastics account manager or visit SilganPlastics.com.