1-Step PET

Injection Stretch Blow Molding

Wide range of platforms and capabilities. Highly suitable for low volumes and short runs.

Ideal Markets: Food, Healthcare, Personal Care

Resins: PET

Plant Locations: Lachine, QUE | Penn Yan, NY | Scarborough, ONT |

Seymour, IN | Triadelphia, WV | Flora, IL





1-Step Features	1-Step Benefits
Biaxial orientation for strength and clarity	Versatile preform designs allow for custom bottle design potential or complete custom tools for optimized or specialized applications No surface blassishes are sufficience professions.
	 No surface blemishes or scuffs because preforms are not "handled"
Up to 20 cavity molds	 Wide range of platforms allow for varying cavitation options depending on bottle size and neck finish
	• SIPA FX • Uniloy • USB • Aoki • Nissei ASB
Large range of bottle sizes	• Typically suited for $\frac{1}{2}$ fl. oz. to 2.5 gallon
	 More competitive on smaller sizes (2oz – 12oz) or for large ware with custom finishes
	 Can produce asymmetrical containers with a wide range of output
Large preform and bottle library	 Extensive personal care and spice bottle and jar offerings
	 Penn Yan offers over 100 bottles and jars in order quantities down to one case
	 Triadelphia offers a complete line of spice jars and closures
Entire process encompassed in one machine	 Better overall aesthetics and appearance since no intermediary storage of preforms is required which can cause surface blemishes on the blown bottle
High quality injection molded neck finish	Finish size capability up to 120mm
	• Well suited for many wide-mouth container applications
	 No carrier bead is required which may allow for unique closure systems and shorter finishes





















For more information on 1-Step capabilities or Silgan Plastics products, please contact your Silgan Plastics account manager or visit SilganPlastics.com







