

SIPA SFL 6-4

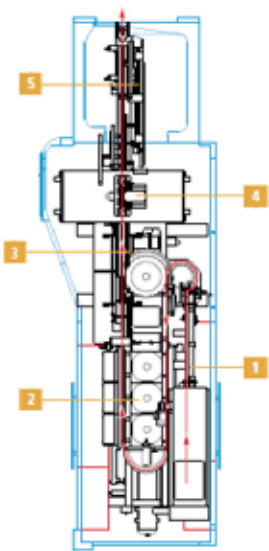


General Information

Technology: ISBM- 2-Step

Resins: PET

Sizes: 1oz - 8L



- 1 Preform Feed
- 2 Preform Heating
- 3 Preform Transfer
- 4 Stretching and Blowing
- 5 Bottle Ejection



SIPA SFL Features

Designed for maximum flexibility

Low mold costs

Flexible downstream

Accurate neck orientation

Vision System Inspection and Date Coding

SIPA SFL Benefits

- Capable of blowing a wide range of bottle styles and sizes (up to 8L)
- Can run bottles with specialized neck finishes ranging from 28mm up to 48mm without support rings
- Wide-mouth Capable
- High Cavitation - suitable high volume franchises
- Quick changeovers – normally 2-4 hours

Blow molds = \$30,000 per set

Bottles can be hand packed in cartons or reshippers

Can hold neck orientation to +/- 5° allow for consistent closure and decoration orientation

Continual quality monitoring of bottles and wall thickness during production along with in-line date coding

Ideal Targets for Existing Preforms

	Size	Neck finish	Size	Neck Finish
Salad Dressing / Sauce	27.7 g	33-490	42.7 g	38-490
	35.9 g	33-490	49.0 g	38-490
	36.0 g	38-490	52.5 g	38-490
General Purpose	22.0 g	38-400	54.0 g	33-400
	27.7 g	33-400	72.5 g	38-400
	30.0 g	33-400	74.0 g	33-400
	35.9 g	33-400	83.0 g	33-400
	36.0 g	38-400	92.5 g	48-400
	47.0 g	33-400	129.0 g	48-400
	50.0 g	28-400		

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