

Two-Step Preforms



Easy, mold-available options

Silgan Plastics has a complete range of PET preforms with a wide variety of weights, colors and sizes for diverse applications. Using state of the art machines, we make preforms that are unmatched in finishing and performance.

Start with this guideline for two-step, mold available preform tooling. Need to modify? No problem! Modifications can be made to existing tools to match variations in your weight or in finish specifications. Need more options? Call us. There are a number of additional preforms under consideration or in the development phase, or one-step preforms that may better suit the needs of your application. Silgan Plastics is also willing to explore the options in new preform tooling with you. The perfect bottle is just a phone call away.

Description	Gram Weight	Neck Finish
6-10 oz personal care	21	24-410/415
8-12 oz personal care	24	24-410/415
8-13 oz personal care	28	24-410/415
12-16 oz personal care	33.5	28-410*/415
8-12 oz personal care	26	28-415
10-13 oz personal care	30	28-415
16-24 oz personal care	35	28-415
20-30 oz personal care	39	28-415
18-40 oz sprayer	48	28-400 Ratchet
28-36 oz general purpose	50	28-400
28-36 oz general purpose	49.5	28-410
7-12 oz general purpose	29	28mm Kerr
10-20 oz general purpose	37.5	28mm Kerr
10-20 oz general purpose	41	28mm Kerr
8-15 oz salad dressing/sauce	28	**33-490
12-19 oz salad dressing/sauce	34.5/45/51.5	**33-490
8-20 oz general purpose	24	33-400
8-24 oz general purpose	28	33-400
10-24 oz general purpose	30	33-400
10-24 oz general purpose	30	33-400 Special H
10-30 oz general purpose	34	33-400
15-32 oz general purpose	36	33-400
18-40 oz general purpose	42/43/47.5	33-400
28-48 oz general purpose	54	33-400
36-64 oz general purpose	74.5	33-400
40-70 oz general purpose	82	33-400
500ml-1.0L mouthwash	47	33mm CRC Jigger
24 oz-1.0L mouthwash	55	33mm CRC Jigger
1.0-1.5L mouthwash	69	33mm CRC Jigger
1.5L mouthwash	72.5	33mm CRC Jigger
1.75L liquor	82/92/101	33mm Kerr
16-18 oz salad dressing/sauce	35/36.5	**38-490
16-18 oz salad dressing/sauce	37	**38-490
16-28 oz salad dressing/sauce	43	**38-490
24 oz+ salad dressing/sauce	48.5	**38-490
28 oz + salad dressing/sauce	52.5	**38-490
8-12 oz general purpose	22	38-400
15-32 oz general purpose	36.5	38-400
36-64 oz general purpose	73	38-400
6-12 oz foamer	25	40mm foamer

*limited design application, requires review

**finish is 8TPI with a special H, not a standard 400 finish

Size ranges are intended only as guidelines and are dependent on market application, bottle design, and performance requirements.

For more information on these preforms or other Silgan Plastics products, please contact your account manager or visit SilganPlastics.com